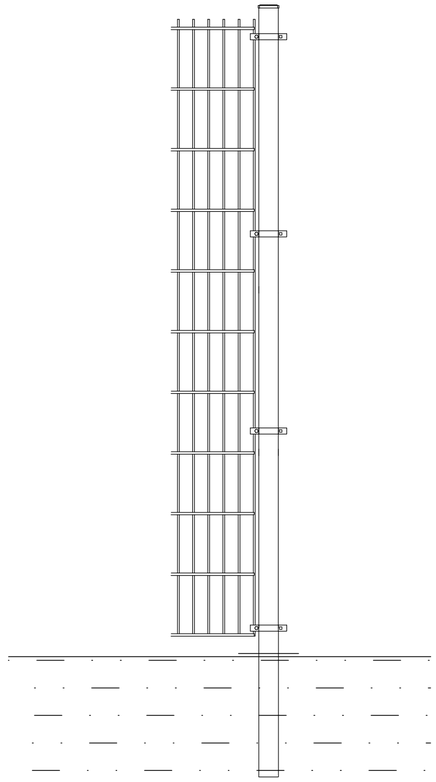

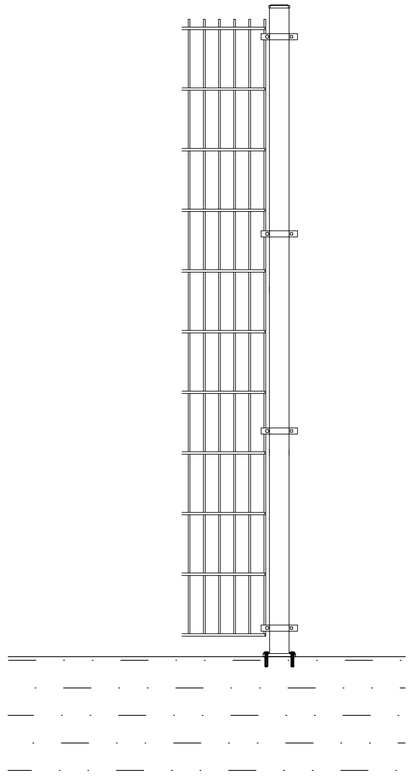

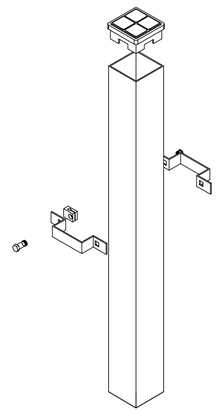

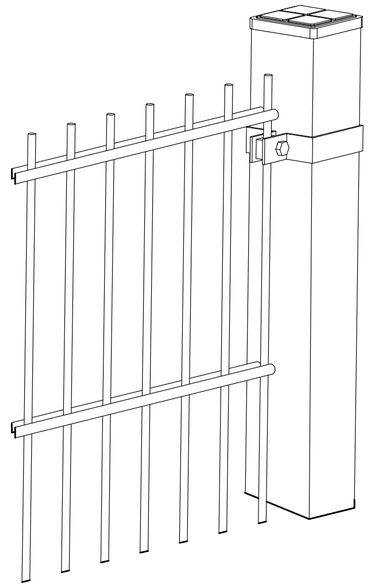

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设计			标准化			阶段标记	重量	比例
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审核						共 张	第 张	
工艺			批准					